

Evaluation of Shear Bond Strength of Metallic Brackets with Different Acid Concentrations

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Abstract: *Summary:* The study examines the impact of varying acid concentrations during enamel etching on the shear bond strength (SBS) of metallic orthodontic brackets. *Aim of study:* To evaluate the enamel damage caused by different acid concentrations during enamel etching; to determine the impact of acid concentration during enamel etching on the bond strength of orthodontic brackets; to determine the etch concentration which will achieve the optimal bond strength while minimizing enamel damage. *Material and methods:* Sixty extracted premolar teeth were categorized into three groups and etched with 3.7%, 18.5%, and 37% phosphoric acid. The SBS was evaluated using a universal testing machine, with results indicating a correlation between acid concentration and SBS. Lower concentrations provided satisfactory SBS while minimizing enamel damage, emphasizing the potential for safer orthodontic treatments. Subsequently shear bond strength of orthodontic brackets was tested in Universal Testing Machine. *Results and discussion:* The lowest mean bond strength (9.02 MPa) was recorded among the teeth etched with 3.7% phosphoric acid. While the highest mean SBS was found in the group of teeth etched with 37% phosphoric acid (11.81). The group of teeth etched with 18.5% phosphoric acid represented intermediate SBS values, which was 9.99 MPa. Teeth etched with 37% phosphoric acid showed higher adhesion at the enamel/resin interface, while the teeth etched with 3.7% phosphoric acid had higher adhesion at the resin/bracket interface. Findings for the group of teeth etched with 18.5% phosphoric acid were in between. *Conclusions:* Lower concentrations of acid can provide satisfactory shear bond strength of metallic brackets.

Keywords: Shear bond strength, metallic brackets, enamel etching, orthodontic bonding, acid concentration

1. Introduction

Enamel etching is an important and necessary phase of bonding protocol. Different time of etching and different acid concentration can be used to prepare the tooth surface for bonding. Generally, the longer is the etching time and the higher is acid concentration, the stronger is the bond strength between bracket and tooth surface. However, this is not always the case. For example, some studies demonstrate poorer adhesion when enamel is over etched. Etching times exceeding 90 seconds significantly reduced bond strengths compared to shorter durations. [1]

The idea of etching enamel surfaces with orthophosphoric acid was first introduced by Buonocore in 1955. He used 85% orthophosphoric acid for 30 seconds and discovered that the bond strength of acrylic restorative resins was significantly increased by etching of the enamel surface. [2]

However, at that time it was not intended to be used for bonding orthodontic brackets. It was Dr. George Newman who introduced the idea of bonding different plastic attachments to the tooth surface, hence initiating a very important transition in orthodontic fixed treatment, transition from banding of the teeth to direct bonding of brackets.

Bracket failure is a common problem during the fixed orthodontic treatment. It is annoying for an orthodontist and can prolong and complicate the treatment plan. Therefore,

obtaining a good bond strength is necessary for a successful fixed orthodontic treatment.

We also have to mention that many studies report that there is a significant difference of shear bond strength of brackets bonded to enamel comparing to brackets bonded to teeth with cavities that has been filled with different composites. [3]

However, enamel etching can be harmful for enamel surface. Different acid concentration can have a different impact on enamel surface. The best choice would be to achieve the best bond strength with the lowest acid concentration.

Iatrogenic effects of etching were listed as below: [4]

- Fracture and cracking of enamel upon debonding
- Increased surface porosity – possible staining
- Loss of acquired fluoride in outer of 10mm of enamel surface
- Loss of enamel during etching
- Resin tags retained in enamel – causing discoloration of resin
- Rougher surface if over etched

Considering all those risk factors, there were conducted some studies in order to evaluate the bond strength of orthodontic brackets without enamel etching. Conclusions of those studies were astonishing suggesting that the application of filled adhesive without acid etch not only provides sufficient bond strength for bracket bonding, but also results in minimum

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resin remnants. [5] However, it was remarked by the researchers of that study itself that it has limitations and that those results may not yet be applicable in general.

Another reason to aim reducing the acid concentrations used during orthodontic etching is the problems that acid can cause on oral mucosa. It was reported that inadequate rinsing of dental acid etchants or remaining dental acid etchants can cause problems, including chemical burning, irritation and inflammation, intra and extra orally. [6]

Etching enamel surfaces with phosphoric acid (H₃PO₄) is an accepted and widely applied technique to improve bonding of dental resins to enamel in restorative dentistry, in preventive dentistry and for the direct bonding of orthodontic attachments. [7]

The depth of etch and the amount of enamel surface loss depends on many factors, like: the type of acid used, the concentration of acid, the time of etching and the chemical composition of enamel. [8] According to Silverstone et al. [9], three types of etching patterns can be revealed when examining with scanning electron microscopy after acid etching:

Type 1: Generalized roughening of the enamel surface, with preferential dissolution of the prism centers resulting in a “honeycomb” appearance.

Type 2: preferential dissolution of prism peripheries resulting in a “cobblestone” appearance.

Type 3: Combination of type 1 and type 2 patterns (some regions resembling hollowed prism centers adjacent to areas where the prism peripheries appeared to be removed) Galil and Wright [10] described two more types of etch patterns located in the cervical third of the buccal surfaces of the teeth:

Type 4: pitted enamel surfaces as well as structures, which look like unfinished puzzles, maps or network.

Type 5: flat, smooth surface

A review of the literature concerning the relationship between the type of etching pattern and bond strength seems to indicate that regular and distinct type 1 and type 2 patterns provide maximum adhesion. [11]

Buonocore used phosphoric acid to obtain as effective an adhesion on enamel surface as on metal surfaces. The concentration of the first phosphoric acid solution used by Buonocore was 85%, and it was applied for 30 seconds. Buonocore adhered acrylic materials onto the non - etched teeth surfaces and etched surfaces. Although acrylic materials adhered onto the etched surfaces were bonded with enough strength that they needed debonding procedures, failures were observed on non - etched surfaces. [12] This technique was an important advance in directly bonding orthodontic attachments to the tooth surface by means of micro - retention. However, honeycombed structures were not obtained in enamel prisms after etching with 85% phosphoric acid, and successful results in terms of retention were not achieved.

Many researchers reported that a 35 - 38% concentration of phosphoric acid is effective in terms of optimum bond strength; however, 5 - 10% concentration changes did not have negative effects on bond strength. [13, 14, 15, 16]

Today, 35 - 38% orthophosphoric acid is effectively used to change enamel surface characteristics and to provide micromechanic bond strength.

Etching procedures with phosphoric acid differ in terms of microtopographic etching patterns over enamel surfaces. [18, 19] The intended etching pattern was only observed in 1/20 of enamel etched with phosphoric acid. This was attributed to the presence of aprismatic enamel and partial contact between phosphoric acid and the enamel surface.²⁰ Microtopographic evaluation depending on the etching procedure revealed a non - uniform depth. It was reported that a depth of 3 - 15 µm or more is necessary to provide optimum shear bond strength and penetration.²¹ However, in literature, surface depths between 10 µm and 175 µm were presented. [20] The difference in the depth are thought to be caused by aprismatic enamel and remineralization of Ca - P to enamel surface. [21, 22]

The concentrations of phosphoric acid recommended for clinical use in dentistry range from 30% to 60%.⁷ However, many studies report that the higher is concentration the bigger is enamel surface loss. Consequently, concerning the acid concentrations, it is preferable to use low concentrations causing minimal loss of enamel while securing an adequate bond.

The dilemma of the high bond strength of brackets, which is achieved after etching of enamel with 37% acid was also reported, since debonding these brackets often lead to enamel cracks and fractures. [23]

Lately, safer enamel etching and bracket debonding is being promoted in order to enhance enamel resistance to demineralization during orthodontic treatment.

Aim of Study

Enamel loss and bracket failure are among essential complications during the fixed orthodontic treatment. Hence, the aims of our study were:

- To evaluate the enamel damage caused by different acid concentrations during enamel etching
- To determine the impact of acid concentration during enamel etching on the bond strength of orthodontic brackets
- To determine the etch concentration which will achieve the optimal bond strength while minimizing enamel damage

2. Material and Methods

The material for our In Vitro study consisted of 60 intact premolar teeth, extracted for orthodontic reasons. The criteria for tooth selection were: no caries, no enamel cracks or fractures, or any kind of enamel defect. The extracted teeth were collected at The University Clinical Dental Center of Kosova, Department of Oral Surgery and Dental Office “Donident” in Prishtina.

Until the beginning of the research, the teeth were stored in 0.9% NaCl solution.

The teeth were mounted in self - cured acrylic resin and were randomly categorized/divided into 3 groups, each group containing 20 teeth.

First group of teeth was etched with 3.7 percent phosphoric acid.

Second group of teeth was etched with 18.5 percent phosphoric acid.

Third group of teeth was etched with 37 percent phosphoric acid.

Time of etching for all groups was 30 seconds. Dentaurem ConTec Go 37% phosphoric acid etching gel was used for etching third group of teeth, while for the first and second group of teeth, 37% acid was diluted with distilled water.

All etched teeth were washed by air water spray for 15 seconds, and dried with oil free air syringe.

Brackets were bonded on the labial surface of the teeth according to general rules of bracket placement. One component "no mix" bracket adhesive in syringes will be used. Orthodontic bonding system Dentaurem ConTec Go adhesive was used. The type of brackets used for this study was Dentaurem "discovery" brackets, System Roth 22.

The samples were tested for shear bond strength (SBS) by universal testing machine. Shear bond strength values were calculated in MPa. The debonded teeth were examined under x10 magnification microscope for the amount of remnant left and were scored according to Adhesive Remnant Index (ARI). Tests were performed in Faculty of Mechanical Engineering – University of Prishtina.

3. Results and Discussion

Table 1 contains calculated bond strength for each tooth, ARI score of each tooth, the mean bond strength for specific group of teeth and the ranges for each group. The lowest mean bond strength (9.02 MPa) was recorded among the teeth etched with 3.7% phosphoric acid. While the highest mean SBS was found in the group of teeth etched with 37% phosphoric acid (11.81). The group of teeth etched with 18.5% phosphoric acid represented intermediate SBS values, which was 9.99 MPa.

Based on the results of some studies the clinically acceptable range of shear bond strength for bonding of orthodontic brackets is 5.9 - 7.8 MPa. [24] According to these results, two groups of teeth in our study, etched with 18.5 and 37% phosphoric acid showed sufficient SBS. Regarding the group of teeth etched with 3.7% phosphoric acid mean SBS was satisfying, however few teeth among that group had lower SBS than the one considered as clinically acceptable value in the literature.

Similar to our findings, many researchers aim to study bond strength with lower acid concentrations to minimize enamel

damage. Thus, it was reported that a 25% of phosphoric acid concentration with 60 sec etching duration marked sufficient bond strength. [25]

Furthermore, some studies suggest that even 15% of phosphoric acid in both 5 and 15 second time create strong enough bond between brackets and tooth surface. [26]

The effect of variations in acid concentration (5% and 37% H₃PO₄) and duration of etching (15 and 60 seconds) on the shear bond strength of an orthodontic bonding system to etched enamel was studied and it was reported that the shear bond strengths was not significantly different. [27]

Many studies suggest that the concentration of the acid can be reduced clinically without having an adverse effect on the retention of bonded brackets. [28] A certain study find out that reducing the phosphoric acid concentration from 37% to 15% and applying it for 60 seconds had no significant increase in the failure of bonded attachments. [16] [29]

However, whenever we discuss acid concentration regarding a shear bond strength, we have to take into consideration that lately orthodontic treatments have been more prevalent among adults. This has been emphasised because in such situations brackets and different fixed orthodontic attachments often are to be bonded to different materials, like metals, ceramics or composites. Many studies report that there is a significant difference of shear bond strength of brackets bonded to enamel comparing to brackets bonded to teeth with cavities that has been filled with different composites.3

The ARI scores of teeth included in our study were in correlation with the acid concentration used during etching. Hence, the highest amount of adhesive left on the teeth was recorded among the group etched with 37% phosphoric acid. While descending of etch percentage resulted with lower ARI scores. These results correspond with literature findings. [20]

Table 1: Shear bond strength between bracket base and enamel in groups with different acid concentration (3.7%, 18.5%, 37%) and ARI sores for each tooth

Tooth	3.7%		18.5%		37%	
	MPa	ARI	MPa	ARI	MPa	ARI
1	8.0	1	9.8	2	10.2	2
2	6.7	0	8.8	1	9.4	1
3	7.3	0	8.9	1	9.7	1
4	9.0	1	10.4	3	9.9	1
5	5.2	0	10.1	2	11.0	3
6	6.4	0	9.9	2	11.7	3
7	7.7	0	8.4	0	11.2	2
8	8.7	1	8.7	1	9.9	2
9	9.0	1	8.6	1	9.7	2
10	7.9	0	9.0	2	10.8	2
11	8.0	0	9.8	2	10.2	3
12	17.4	0	8.8	1	18.8	1
13	7.3	0	13.0	1	9.7	1
14	9.0	1	10.4	1	9.9	2
15	16.0	1	11.9	0	21.4	1
16	6.4	0	9.9	1	11.7	1
17	7.7	1	8.4	2	20.6	2
18	15.8	1	8.7	1	9.9	2
19	9.0	1	17.4	1	9.7	2

20	7.9	0	9.0	0	10.8	3
X	9.02		9.99		11.81	
Range	5.2 - 17.4		8.4 - 17.4		9.4 - 21.4	

Table 2 represents adhesive remnant index among groups of teeth etched with different acid concentrations. According to results of our study the highest ARI scores were found among teeth etched with higher concentration of acid. This means that teeth etched with 37% phosphoric acid showed higher adhesion at the enamel/resin interface, while the teeth etched with 3.7% phosphoric acid had higher adhesion at the resin/bracket interface. Findings for the group of teeth etched with 18.5% phosphoric acid were in between. Similar conclusions regarding the correlation between the etch concentration and ARI index were reported in literature. Hence, Niaki [30] reports that in application of 15% phosphoric acid, more than 50% of the resin remained on tooth surface, while in application of 37% phosphoric acid, all the resin remained on tooth surface.

Another finding that has been reported when comparing phosphoric acid concentrations was that etching with 37% resulted in higher amounts of adhesive left on the teeth than when etching with 2% of acid (according to ARI scores).¹⁶ These findings are also in line with the results of our study regarding the ARI index, and they draw the conclusion that when using 37% acid, the bond strength between enamel and resin is often higher than that between resin and bracket. Alternatively, after etching with 2% acid the adhesion between the enamel and resin appears to be lower than the adhesion between the resin and the bracket. This is particularly important when using the ceramic bracket, since it has been reported that the bond strength of the first ceramic brackets was very high comparing to metal brackets. [31]

Table 2: Adhesive remnant index (ARI) scores in groups according to different acid concentration (3.7%, 18.5%, 37%)

ARI	3.7%	18.5%	37%	Total
0	11	3	0	14
1	9	10	7	26
2	0	6	9	15
3	0	1	4	5

4. Conclusions

This study demonstrates that varying acid concentrations significantly impact the shear bond strength of metallic orthodontic brackets. Lower concentrations, such as 3.7% and 18.5%, provide satisfactory adhesion while minimizing enamel damage. These findings encourage safer enamel etching practices, paving the way for further clinical research on optimizing bonding techniques

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